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**D3518-041**  
**Job Sheet 188769**



067788

Part No: D3518-041

Job Qty: 2 pcs

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/15/19

Job Tracking No:

Due Date: 1/31/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D3518 REV B IPP rev. A 05.06.06 preliminary EC IPP rev b 06.07.31 re-design EC IPP rev C 07.04.09  
revB dwg EC

Ship Via:

### Bill of Materials

### Job Routing

| Op<br>No | Operation                   | Qty   | Start Date | Due<br>Date | Standard     |            | Workcenter/Supplier   |           | Sign-off |
|----------|-----------------------------|-------|------------|-------------|--------------|------------|-----------------------|-----------|----------|
|          |                             |       |            |             | Setup<br>Hrs | Run<br>Hrs | Workcenter / Supplier | Lead Time |          |
| 100      | Small Fab - 1               | 2 pcs | 1/31/19    |             | 0.00         | 0.25       | Small Fab - 1         |           |          |
|          |                             |       |            |             |              |            | Small Fab - 2         |           |          |
|          |                             |       |            |             |              |            | Small Fab - 3         |           | DAS      |
|          |                             |       |            |             |              |            | Small Fab - 4         |           | 36       |
|          |                             |       |            |             |              |            | Small Fab - 5         |           | 9-88     |
|          |                             |       |            |             |              |            | Small Fab - 6         |           |          |
|          |                             |       |            |             |              |            | Small Fab - 7         |           |          |
| 110      | QC 5                        | 2 pcs | 1/31/19    |             | 0.00         | 0.00       | QC 5 - 10             |           |          |
|          |                             |       |            |             |              |            | QC 5 - 12             |           |          |
|          |                             |       |            |             |              |            | QC 5 - 17             |           |          |
|          |                             |       |            |             |              |            | QC 5 - 18             |           |          |
|          |                             |       |            |             |              |            | QC 5 - 19             |           |          |
|          |                             |       |            |             |              |            | QC 5 - 22             |           |          |
|          |                             |       |            |             |              |            | QC 5 - 24             |           |          |
|          |                             |       |            |             |              |            | QC 5 - 3              |           |          |
|          |                             |       |            |             |              |            | QC 5 - 38             |           |          |
|          |                             |       |            |             |              |            | QC 5 - 42             |           |          |
|          |                             |       |            |             |              |            | QC 5 - 43             |           |          |
|          |                             |       |            |             |              |            | QC 5 - 49             |           |          |
|          |                             |       |            |             |              |            | QC 5 - 51             |           |          |
|          |                             |       |            |             |              |            | QC 5 - 58             |           |          |
|          |                             |       |            |             |              |            | QC 5 - 68             |           | DAS      |
|          |                             |       |            |             |              |            | QC 5 - 9              |           | 62       |
|          |                             |       |            |             |              |            | QC 5 - 50             |           | 9-89     |
|          |                             |       |            |             |              |            | QC 5 - 30             |           |          |
| 120      | Packaging 3-1 - Stock - B4B | 2 pcs | 1/31/19    |             | 0.00         | 0.00       | Packaging 3 - 1 - B4B |           |          |
|          |                             |       |            |             |              |            | Packaging 3 - 2 - B4B |           |          |
|          |                             |       |            |             |              |            | Packaging 3 - 3 - B4B |           |          |
|          |                             |       |            |             |              |            | Packaging 3 - 4 - B4B |           |          |
|          |                             |       |            |             |              |            | Packaging 3 - 5 - B4B |           |          |
|          |                             |       |            |             |              |            | Packaging 3 - 6 - B4B |           |          |
|          |                             |       |            |             |              |            | Packaging 3 - 7 - B4B |           |          |

|     |            |       |         |                        |                 |
|-----|------------|-------|---------|------------------------|-----------------|
|     |            |       |         | Packaging 3 - 8 - B4B  |                 |
|     |            |       |         | Packaging 3 - 9 - B4B  |                 |
|     |            |       |         | Packaging 3 - 10 - B4B |                 |
|     |            |       |         | Packaging 3 - 11 - B4B |                 |
|     |            |       |         | Packaging 3 - 12 - B4B |                 |
|     |            |       |         | Packaging 3 - 13 - B4B |                 |
|     |            |       |         | Packaging 3 - 14 - B4B |                 |
|     |            |       |         | Packaging 3 - 15 - B4B |                 |
|     |            |       |         | Packaging 3 - 16 - B4B |                 |
|     |            |       |         | Packaging 3 - 17 - B4B |                 |
|     |            |       |         | Packaging 3 - 18 - B4B |                 |
|     |            |       |         | Packaging 3 - 19 - B4B |                 |
|     |            |       |         | Packaging 3 - 20 - B4B |                 |
|     |            |       |         | Packaging 3 - 21 - B4B |                 |
|     |            |       |         | Packaging 3 - 22 - B4B |                 |
|     |            |       |         | Packaging 3 - 23 - B4B |                 |
|     |            |       |         | Packaging 3 - 24 - B4B |                 |
|     |            |       |         | Packaging 3 - 25 - B4B |                 |
|     |            |       |         | Packaging 3 - 26 - B4B |                 |
|     |            |       |         | Packaging 3 - 27 - B4B |                 |
|     |            |       |         | Packaging 3 - 28 - B4B |                 |
|     |            |       |         | Packaging 3 - 29 - B4B |                 |
|     |            |       |         | Packaging 3 - 30 - B4B |                 |
|     |            |       |         | Packaging 3 - 31 - B4B |                 |
|     |            |       |         | Packaging 3 - 32 - B4B |                 |
|     |            |       |         | Packaging 3 - 33 - B4B |                 |
|     |            |       |         | Packaging 3 - 34 - B4B |                 |
|     |            |       |         | Packaging 3 - 35 - B4B |                 |
|     |            |       |         | Packaging 3 - 36 - B4B |                 |
| 130 | QC 21 - SA | 2 pcs | 1/31/19 | 0.00 0.00              | QC 21 - SA - 21 |
|     |            |       |         |                        | QC 21 - SA - 70 |

Part Op 100 - Assemble as per dwg D3518  
 Descriptions: 120 - Identify as per dwg & Stock Location: \_\_\_\_\_

DAE  
21  
9-85

FEB 10 2019

### Job BOM

| Part / Item   | Component Name | Quantity     | Operation         | Container |
|---------------|----------------|--------------|-------------------|-----------|
| AN3-13A       | Bolt           | 4 Ea (2 ea)  | 100-Small Fab - 1 | 5098032   |
| AN316C6R      | Nut            | 2 Ea (1 ea)  | 100-Small Fab - 1 | 5085706   |
| D2324-5       | Strap          | 4 pcs (2 ea) | 100-Small Fab - 1 |           |
| D3518-1       | Strut          | 2 pcs (1 ea) | 100-Small Fab - 1 | 5147716   |
| D3518-3       | Ball Joint End | 2 pcs (1 ea) | 100-Small Fab - 1 | 544263    |
| MS21042L3     | Nut            | 4 Ea (2 ea)  | 100-Small Fab - 1 | 5132364   |
| NAS1149D0363J | Washer         | 8 Ea (4 ea)  | 100-Small Fab - 1 | 5123436   |

### Job Allocations

| Operation         | Component Part | Required | Inventory | Allocated |
|-------------------|----------------|----------|-----------|-----------|
| 100-Small Fab - 1 | AN3-13A        | 4        | 74        | 0         |
|                   | AN316C6R       | 2        | 81        | 0         |
|                   | D2324-5        | 4        | 18        | 0         |
|                   | D3518-1        | 2        | 0         | 0         |
|                   | D3518-3 -2J    | 2        | 6         | 0         |
|                   | MS21042L3      | 4        | 2,269     | 0         |
|                   | NAS1149D0363J  | 8        | 1,735     | 0         |

### Part Specifications

Specifications could not be found.

**DART**  
AEROSPACE

Container No: S149569

Part: D3518-041

Job No: 188769

Serial No/Batch: S149569

Revision: B

Inspector:

Exp Date:

Instructions:

Various STC's

Date: 01/01/19

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